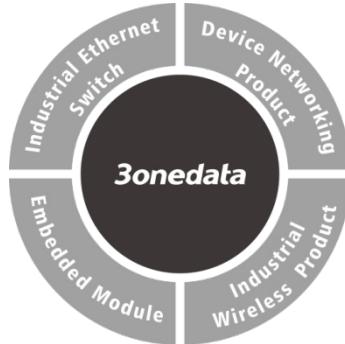


**RIO1000-2T-8IO(DI)-8IO(DO)
-TB-P(12~48VDC)**
Industrial I/O Server
Quick Installation Guide



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【Package Checklist】

Please check whether the package and accessories are intact while using the device for the first time.

1. I/O Server
2. DIN-Rail mounting attachment
3. Straight-through cable
4. Warranty card
5. Certification

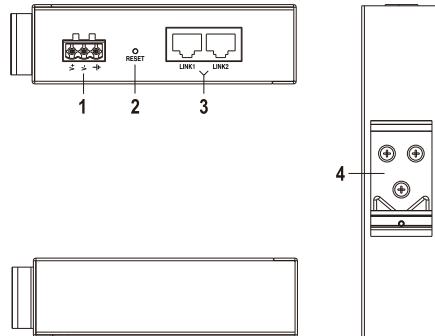
If any of these items are damaged or lost, please contact our company or dealers, we will solve it ASAP.

【Product Overview】

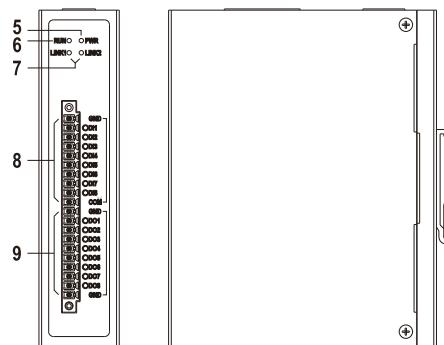
This product is an industrial I/O server specially designed for I/O devices to collect and control data, which can convert the collected I/O data into Modbus TCP protocol. The Models is RIO1000-2T-8IO(DI)-8IO(DO)-TB-P(12~48VDC) (2 100M copper ports + 8 DI + 8 DO, 12~48VDC power supply input).

【Panel Design】

- Top view, bottom view and rear view



- Main view and right view

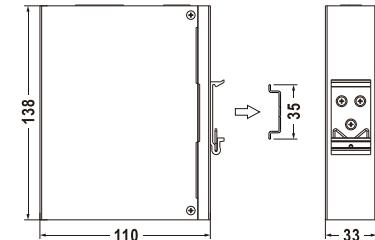


1. Power supply input terminal block
2. Restore default settings(RESET)
3. 10/100Base-T(X) 100M Ethernet (LINK1-LINK2)
4. DIN-Rail mounting kit
5. Power supply indicator PWR
6. Running indicator (RUN)
7. Ethernet port indicator (LINK1-LINK2)
8. DI channel (DI1-DI8)
9. DO channel (DO1-DO8)

RJ45

【Mounting Dimension】

Unit: mm

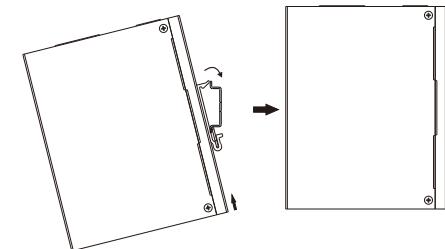


Notice Before Mounting:

- Don't place or install the device in area near water or moist, keep the relative humidity of the device surrounding between 5%~95% without condensation.
- Before power on, first confirm the supported power supply specification to avoid over-voltage damaging the device.
- The device surface temperature is high after running; please don't directly contact to avoid scalding.

【DIN-Rail Mounting】

The product adopts 35mm standard DIN-Rail mounting which is suitable for most industrial scenes, mounting steps as follows:



Step 1 Check if the DIN-Rail mounting kit is installed firmly.

Step 2 Insert the bottom of DIN-Rail mounting kit (one side with spring support) into DIN-Rail, and then insert the top into DIN-Rail.

Tips:

Insert a little to the bottom, lift upward and then insert to the top.

Step 3 Check and confirm the product is firmly installed on DIN-Rail, then mounting ends.

【Disassembling DIN-Rail】

Step 1 Power off the device.

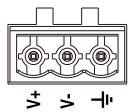
Step 2 After lifting the device upward slightly, first shift out the top of DIN-Rail mounting kit, and then shift out the bottom of DIN-Rail, disassembling ends.



Notice before power on:

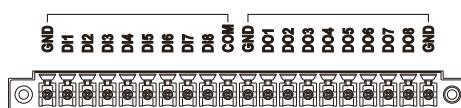
- Power ON operation: First insert the power supply terminal block into the device power supply interface, then plug the power supply plug contact and power on.
- Power OFF operation: First, remove the power plug, then remove the wiring section of terminal block. Please pay attention to the above operation sequence.

【Power Supply Connection】



The device provides 3-pin 5.08mm pitch terminal blocks and supports 1 DC power supply input. The power supply supports non-polarity connection, and the equipment can still work normally after reverse connection. The definitions of power pin are shown in the left figure, and the power input range is 12~48VDC.

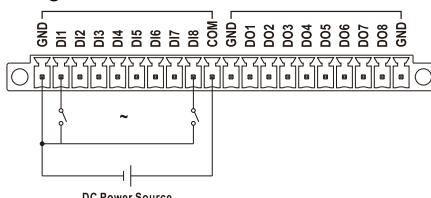
【I/O Port Connection】



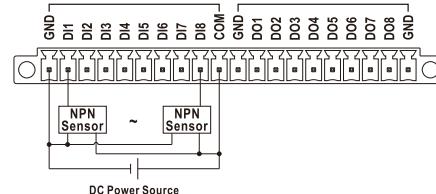
The device supports 8 DI and 8 DO channels, and adopts 20-pin 3.81mm pitch spring-loaded terminal block with screw latch. The definition of I/O pin is shown in the above figure, in which COM is the common end of DI.

➤ DI channel

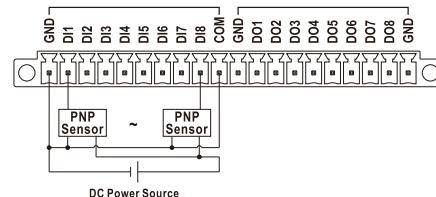
DI channel is compatible with dry contact and wet contact. Wet contact supports Sink (PNP) and Source (NPN) types. Common wiring methods are as follows.



Dry contact wiring diagram



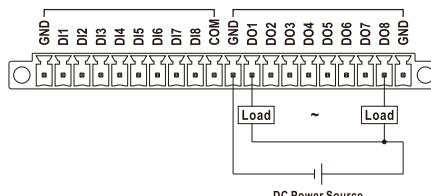
Wet contact Source (NPN) wiring diagram



Wet contact Sink PNP wiring diagram

➤ DO channel

DO channel supports Sink (PNP) type output. Common wiring methods are as follows.



【Reset Button Setting】

○ This device provides 1 RESET button, press the **RESET** button for 4-5s then release it to restore factory defaults.

【Checking LED Indicator】

The device provides LED indicators to monitor its operating status, which has simplified the overall troubleshooting process. The function of each LED is described in the table below:

LED	Indicate	Description
RUN	ON	Device is not started or abnormal
	Blinking	The device is running normally
	OFF	The device is powered off or the device is abnormal.
PWR	ON	Power supply is running normally
	OFF	Power supply is disconnected or running abnormally
LINK (1-2)	ON	Ethernet port has established a valid network connection

LED	Indicate	Description
	Blinking	Ethernet port is in an active network status
	OFF	Ethernet port has not established valid network connection
DI(1-8)	ON	The state between DI channel and GND is conducted
	Blinking	Pulse signal input, DI channel state changes continuously
	OFF	The state between DI channel and GND is open circuit
DO(1-8)	ON	The state between DO channel and GND is conducted
	Blinking	Pulse signal output, DO channel state changes continuously
	OFF	The state between DO channel and GND is open circuit

【Logging in to WEB Interface】

This device supports WEB management and configuration. Computer can access the device LAN1 via Ethernet interface. The way of logging in to device's configuration interface via IE browser is shown as below:

Step 1 Configure the IP addresses of computer and the device to the same network segment, and the network between them can be mutually accessed

Step 2 Enter device's IP address in the address bar of the computer browser.

<http://192.168.1.254/>

Step 3 Enter device's username and password in the login window as shown below.

The screenshot shows a login window with two text input fields. The 'Username' field contains 'admin' and the 'Password' field contains 'admin'. Below the fields is a 'Login' button.

Step 4 Click “Login” button to login to the WEB interface of the device.



Note:

- The device operates in dual IP mode by default, the default IP address of LAN1 is “192.168.1.254”, the default IP address of LAN2 is “192.168.8.254”.
- The default user name and password of the device are “admin”.
- If the user name or password is lost, user can restore it to factory settings via RESET button or management software; all modified configurations will be cleared after restoring to factory settings, so please backup configuration file in advance.
- Please refer to user manual for specific configuration method of logging in to WEB interface and other configurations about network management function.

【Specification】

Panel	
100M copper port	10/100Base-T(X)self-adapting RJ45 port, full/half duplex self-adaption, MDI/MDI-X self-adaption
DI	Interface form: 20-PIN 3.81mm pitch terminal blocks (DI channel occupies 10 pins) Counter frequency: ≤1kHz Working mode: DI or counter Input type: <ul style="list-style-type: none"> • Dry contact (ON: GND short circuit; OFF: open circuit) • Wet contact Source(NPN) (ON: 0~3VDC; OFF: 10~30VDC) • Wet contact Sink (PNP) (ON: 10~30VDC; OFF: 0~3VDC)

DO	Interface form: 20-PIN 3.81mm pitch terminal blocks (DO channel occupies 10 pins) Pulse frequency: ≤ 500Hz Working mode: DO or pulse output Rated current: 200mA/Channel Output type: Sink (PNP) Overcurrent protection: 650mA/Channel Overvoltage protection: 45VDC
Indicator	Power supply indicator, running indicator, Ethernet port indicator, I/O indicator
Power Supply	
Input power supply	12~48VDC, supports non-polarity
Access terminal block	3-pin 5.08mm pitch terminal blocks
Power Consumption	
No-load	1.5W@12VDC (high temperature)
Full-load	2.8W@12VDC (high temperature)
Working Environment	
Working temperature	-40~75°C
Storage temperature	-40~85°C
Working humidity	5%~95% (no condensation)
Protection grade	IP40 (metal shell)